$p_A := 98$ $p_B := 107$ $dmc_A := 30$ $dmc_B := 32$ $dlc_A := 10$ $dlc_B := 8$ $spc_A := 0$ $spc_B := 2$

 $t1_A := 6min$ $t1_B := 4min$

 $t2_A := 4min$

 $t4_A := 10min$

 $t3_A := 4min$

 $xp_A := 2100$ $xp_B := 4000$

 $xs_A := 2100$ $xs_B := 3960$

IMCf := 3820

POH1f := 28600

POH2f := 11480

POH3f := 27540

POH4f := 10600

ACf := 76326

SCf := 114489

 $\mathsf{DMC} \coloneqq \mathsf{dmc}_A \cdot \mathsf{xp}_A + \mathsf{dmc}_B \cdot \mathsf{xp}_B$

DMC = 191000

 $IMCv := 0.03 \cdot DMC$

IMCv = 5730

 $poh1v := 0.5min^{-1}$

 $t2_B := 2min$

 $t3_B := 3min$

 $t4_B := 8min$

$$poh2v := 0.3min^{-1}$$

$$poh3v := 0.45min^{-1}$$

$$poh4v := 0.3min^{-1}$$

$$POH1v := poh1v \cdot t1_A \cdot xp_A + poh1v \cdot t1_B \cdot xp_B$$

$$POH1v = 14300$$

$$POH2v := poh2v \cdot t2_A \cdot xp_A + poh2v \cdot t2_B \cdot xp_B$$

$$POH2v = 4920$$

$$POH3v := poh3v \cdot t3_A \cdot xp_A + poh3v \cdot t3_B \cdot xp_B$$

$$POH3v = 9180$$

$$POH4v := poh4v \cdot t4_{A} \cdot xp_{A} + poh4v \cdot t4_{B} \cdot xp_{B}$$

$$POH4v = 15900$$

$$\mathsf{imc}_A \coloneqq \frac{\mathsf{IMCf} + \mathsf{IMCv}}{\mathsf{DMC}} \cdot \mathsf{dmc}_A \qquad \qquad \mathsf{imc}_B \coloneqq \frac{\mathsf{IMCf} + \mathsf{IMCv}}{\mathsf{DMC}} \cdot \mathsf{dmc}_B$$

$$imc_A = 1.5$$
 $imc_B = 1.6$

$$\mathsf{poh1}_A \coloneqq \frac{\mathsf{POH1} \mathsf{f} + \mathsf{POH1} \mathsf{v}}{\mathsf{t1}_A \cdot \mathsf{xp}_A + \mathsf{t1}_B \cdot \mathsf{xp}_B} \cdot \mathsf{t1}_A \\ \mathsf{poh1}_B \coloneqq \frac{\mathsf{POH1} \mathsf{f} + \mathsf{POH1} \mathsf{v}}{\mathsf{t1}_A \cdot \mathsf{xp}_A + \mathsf{t1}_B \cdot \mathsf{xp}_B} \cdot \mathsf{t1}_B$$

$$poh1_{A} = 9 poh1_{B} = 6$$

$$\mathsf{poh2}_A \coloneqq \frac{\mathsf{POH2} \mathsf{f} + \mathsf{POH2} \mathsf{v}}{\mathsf{t2}_A \cdot \mathsf{xp}_A + \mathsf{t2}_B \cdot \mathsf{xp}_B} \cdot \mathsf{t2}_A \\ \mathsf{poh2}_B \coloneqq \frac{\mathsf{POH2} \mathsf{f} + \mathsf{POH2} \mathsf{v}}{\mathsf{t2}_A \cdot \mathsf{xp}_A + \mathsf{t2}_B \cdot \mathsf{xp}_B} \cdot \mathsf{t2}_B$$

$$poh2_{A} = 4 poh2_{B} = 2$$

$$\mathsf{poh3}_A \coloneqq \frac{\mathsf{POH3f} + \mathsf{POH3v}}{\mathsf{t3}_A \cdot \mathsf{xp}_A + \mathsf{t3}_B \cdot \mathsf{xp}_B} \cdot \mathsf{t3}_A \\ \qquad \qquad \mathsf{poh3}_B \coloneqq \frac{\mathsf{POH3f} + \mathsf{POH3v}}{\mathsf{t3}_A \cdot \mathsf{xp}_A + \mathsf{t3}_B \cdot \mathsf{xp}_B} \cdot \mathsf{t3}_B$$

$$poh3_{A} = 7.2$$
 $poh3_{B} = 5.4$

$$\mathsf{poh4}_A \coloneqq \frac{\mathsf{POH4f} \, + \, \mathsf{POH4v}}{\mathsf{t4}_A \! \cdot \! \mathsf{xp}_A + \mathsf{t4}_B \! \cdot \! \mathsf{xp}_B} \! \cdot \! \mathsf{t4}_A$$

$$\mathsf{poh4}_B \coloneqq \frac{\mathsf{POH4f} + \mathsf{POH4v}}{\mathsf{t4}_A \cdot \mathsf{xp}_A + \mathsf{t4}_B \cdot \mathsf{xp}_B} \cdot \mathsf{t4}_B$$

$$poh4_A = 5$$

$$poh4_B = 4$$

$$mc_A := dmc_A + imc_A + dlc_A + poh1_A + poh2_A + poh3_A + poh4_A + spc_A$$

$$mc_B := dmc_B + imc_B + dlc_B + poh1_B + poh2_B + poh3_B + poh4_B + spc_B$$

$$mc_A = 66.7$$

$$mc_B = 61$$

$$MCOGS_A := mc_A \cdot xs_A$$

$$MCOGS_B := mc_B \cdot xs_B$$

$$MCOGS_A = 140070$$

$$MCOGS_B = 241560$$

$$MCOGS := MCOGS_A + MCOGS_B$$

$$MCOGS = 381630$$

$$ACv := 0 \cdot MCOGS$$

$$SCv := 0 \cdot MCOGS$$

$$ac_A := \frac{ACf + ACv}{MCOGS} \cdot mc_A$$

$$ac_B := \frac{ACf + ACv}{MCOGS} \cdot mc_B$$

$$ac_A = 13.34$$

$$ac_B = 12.2$$

$$sc_A := \frac{SCf + SCv}{MCOGS} \cdot mc_A$$

$$sc_B := \frac{SCf + SCv}{MCOGS} \cdot mc_B$$

$$sc_A = 20.01$$

$$sc_B = 18.3$$

$$tc_A := mc_A + ac_A + sc_A$$

$$tc_B := mc_B + ac_B + sc_B$$

$$tc_A = 100.05$$

$$tc_B = 91.5$$

$$r_A := p_A - tc_A$$

$$r_B := p_B - tc_B$$

$$r_A = -2.05$$

$$r_{\rm B} = 15.5$$

Cost-of-sales results accounting

$$R_A := r_A \cdot x s_A$$

$$R_B := r_B \cdot x s_B$$

$$R_A = -4305$$

$$R_B = 61380$$

$$\mathsf{R} := \mathsf{R}_\mathsf{A} + \mathsf{R}_\mathsf{B}$$

$$R = 57075$$

Total cost results accounting

$$S_A \coloneqq p_A {\cdot} x s_A$$

$$s_B \coloneqq \mathsf{p}_B {\cdot} \mathsf{x} \mathsf{s}_B$$

$$S_A = 205800$$

$$S_B = 423720$$

$$S := S_A + S_B$$

$$S = 629520$$

$$IC_A := mc_A \cdot (xp_A - xs_A)$$

$$IC_B := mc_B \cdot (xp_B - xs_B)$$

$$IC_A = 0$$

$$IC_B = 2440$$

$$IC := IC_A + IC_B$$

$$IC = 2440$$

$$TP_A := S_A + IC_A$$

$$TP_B := S_B + IC_B$$

$$\mathrm{TP_A} = 205800$$

$$\mathrm{TP}_\mathrm{B} = 426160$$

$$TP := TP_A + TP_B$$

$$TP = 631960$$

$$MCOP_A := mc_A \cdot xp_A$$

$$MCOP_B := mc_B \cdot xp_B$$

$$MCOP_A = 140070$$

$$MCOP_B = 244000$$

$$MCOP := MCOP_A + MCOP_B$$

$$MCOP = 384070$$

$$AC_A := ac_A \cdot xs_A$$

$$AC_B := ac_B \cdot xs_B$$

$$AC_{\rm A}=28014$$

$$AC_B = 48312$$

$$AC := AC_A + AC_B$$

$$AC = 76326$$

$$SC_A := sc_A \cdot xs_A$$

$$SC_B := sc_B \cdot xs_B$$

$$SC_A = 42021$$

$$SC_B = 72468$$

$$SC := SC_A + SC_B$$

$$SC = 114489$$

$$TCOP_A := MCOP_A + AC_A + SC_A$$

$$TCOP_B := MCOP_B + AC_B + SC_B$$

$$TCOP_A = 210105$$

$$TCOP_B = 364780$$

$$TCOP := TCOP_A + TCOP_B$$

$$TCOP = 574885$$

$$R_A := TP_A - TCOP_A$$

$$R_B := TP_B - TCOP_B$$

$$R_A = -4305$$

$$R_B = 61380$$

$$R := R_A + R_B$$

$$R = 57075$$

Index A, B for products p = Selling price dmc = Direct cost of materials per unit dlc = Direct cost of labour per unit spc = Special direct production cost per unit t1 = Production time in Direct Production Cost Centre 1 per unit t2 = Production time in Direct Production Cost Centre 2 per unit t3 = Production time in Direct Production Cost Centre 3 per unit t4 = Production time in Direct Production Cost Centre 4 per unit xp = Quantity of goods produced xs = Quantity of goods sold IMCf = Fixed indirect cost of materials POH1f = Fixed production overhead 1 (in Direct Production Cost Centre 1) POH2f = Fixed production overhead 2 (in Direct Production Cost Centre 2) POH3f = Fixed production overhead 3 (in Direct Production Cost Centre 3) POH4f = Fixed production overhead 4 (in Direct Production Cost Centre 4) ACf = Fixed administration cost SCf = Fixed sales cost DMC = Direct cost of material IMCv = Variable indirect cost of material poh1v = Variable production overhead 1 (in Direct Production Cost Centre 1) per minute poh2v = Variable production overhead 2 (in Direct Production Cost Centre 2) per minute poh3v = Variable production overhead 3 (in Direct Production Cost Centre 3) per minute poh4v = Variable production overhead 4 (in Direct Production Cost Centre 4) per minute POH1v = Variable production overhead 1 (in Direct Production Cost Centre 1) POH2v = Variable production overhead 2 (in Direct Production Cost Centre 2) POH3v = Variable production overhead 3 (in Direct Production Cost Centre 3) POH4v = Variable production overhead 4 (in Direct Production Cost Centre 4) imc = Indirect cost of materials per unit

poh1 = Production overhead 1 per unit

poh2 = Production overhead 2 per unit

poh3 = Production overhead 3 per unit

poh4 = Production overhead 4 per unit

mc = Manufacturing cost per unit

MCOGS = Manufacturing cost of goods sold

ACv = Variable administration cost

SCv = Variable sales cost

ac = Administration cost per unit

sc = Sales cost per unit

tc = Total cost per unit

r = Result per unit

R = Result

Legend:

S = Sales (value), turnover

IC = Change in inventory of finished goods

TP = Total performance

MCOP = Manufacturing cost of goods produced

AC = Administration cost

SC = Sales cost

TCOP = Total cost of goods produced