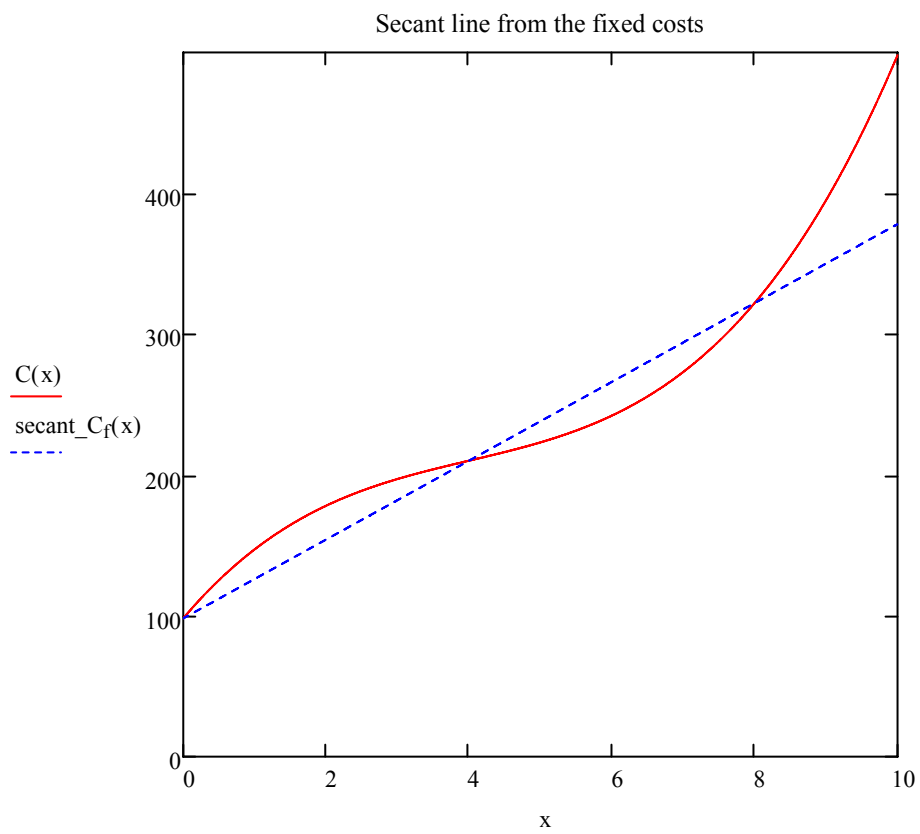
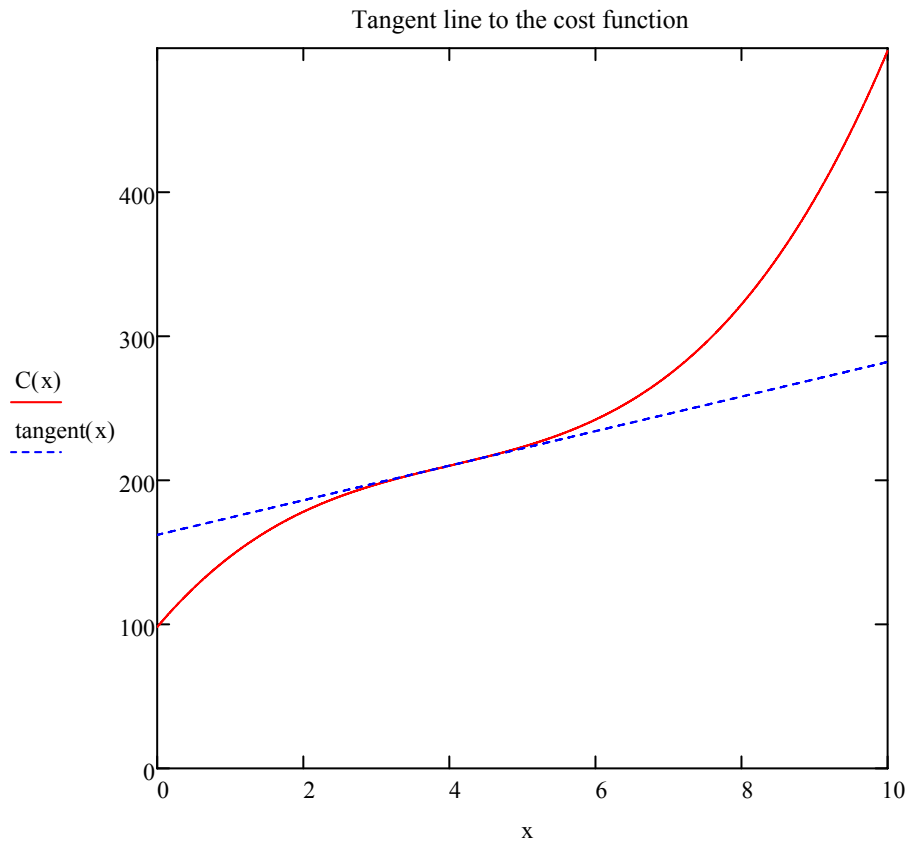


Cost Function According to the Law of Non-Proportional Returns

$C_f := 98$	Fixed costs
$C_v(x) := x^3 - 12x^2 + 60x$	Variable costs [x = quantity]
$C(x) := C_f + C_v(x)$	Total costs [cost function]
$\frac{d}{dx}C(x) \rightarrow 3 \cdot x^2 - 24 \cdot x + 60$	Marginal costs [first derivative of the cost function]
$C'(x) := \frac{d}{dx}C(x)$	
$c_v(x) := \frac{C_v(x)}{x}$	Variable cost per unit
$c_v(x) \rightarrow \frac{x^3 - 12 \cdot x^2 + 60 \cdot x}{x}$ simplify $\rightarrow x^2 - 12 \cdot x + 60$	
$c(x) := \frac{C(x)}{x}$	Total cost per unit
$c(x) \rightarrow \frac{x^3 - 12 \cdot x^2 + 60 \cdot x + 98}{x}$ simplify $\rightarrow \frac{98}{x} - 12 \cdot x + x^2 + 60$	
$\lim_{x \rightarrow 0^+} c(x) \rightarrow \infty$	
$c(x) := \text{if}\left(x > 0, c(x), \lim_{x \rightarrow 0^+} c(x)\right)$	
$x := 1$	Estimated value of x as a starting point for minimization
$\text{Minimize}(C', x) = 4$	Quantity at which marginal cost is a minimum
$\text{Minimize}(c_v, x) = 6$	Quantity at which variable cost per unit is a minimum
$\text{Minimize}(c, x) = 7$	Quantity at which total cost per unit is a minimum
$x := 0, 0.01 .. 10$	Range of x
$\text{FRAME} := 4$	Specific value of x
$\text{tangent}(x) := C(\text{FRAME}) - \text{FRAME} \cdot C'(\text{FRAME}) + C'(\text{FRAME}) \cdot x$	Tangent line to the cost function
$\text{secant}_{C_f}(x) := C_f + \frac{C(\text{FRAME}) - C_f}{\text{FRAME}} \cdot x$	Secant line with the cost function, originating from the fixed costs at x = 0
$\text{secant}_0(x) := \frac{C(\text{FRAME})}{\text{FRAME}} \cdot x$	Secant line with the cost function from the origin of the coordinate system

Cost Function According to the Law of Non-Proportional Returns



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